

GENERAL INFORMATION

SP7011 BodyWorks Ultralight Body Filler is easy to apply and features excellent adhesion to various automotive surfaces. It comes with high build filling capability and is very easy to sand. The smooth end result can be finished with SP7081 BodyWorks Glaze, which is also intermixable, offering the option to adjust smoothness to meet the exact personal preference.

MIXING RATIO



Add 1 - 3 percent Peroxide Hardener in Tube.

Do not add more than 3% weight as this may lead to bleeding.

APPLICATION



GEL TIME AT 20°C / 68°F

4 minutes



Apply first layer pushing down strongly to fill the damaged area completely. Apply a second layer making a dome over the damaged area. The use of professional putty knives / spreaders is recommended.

Always mix the product on a clean surface, preferably use a mixing board.

DRY TIMES



AIR DRY 20°C / 68°F

INFRARED CURE

16 minutes

4 - 5 minutes at 1 meter



Dry times may vary based on humidity and temperature. The values mentioned on the infrared dry times will vary depending on the chosen IR system.

SUBSTRATES



Cured old coatings, steel, galvanized steel and most types of aluminium.

POT LIFE



POTLIFE AT 10°C / 50°F

POTLIFE AT 20°C / 68°F

POTLIFE AT 30°C / 86°F

11:00 minutes

5:50 minutes

2:45 minutes

Potlife may vary based on humidity and temperature.

ADDITIVES



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SURFACE PREPARATION



Pre clean the surface with SP6499 Silicone Remover wipe on and wipe dry. Sand surface with P80—P120 grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with SP6499 Silicone Remover wipe on and wipe dry.



Block sand P80-P120.



Sanding P80-P180 orbit 5-7. Final sanding P180-P240 feather-edge.

NEXT LAYER

SP7081 BodyWorks Glaze
 SP5499 Etch Primer
 SP5299 Universal Primer Filler Grey
 SP5289 Universal Primer Filler White
 SP5279 Universal Primer Filler Black
 SP5199 HS Primer Grey 4:1

EU REGULATIONS

VOC Code		2004/42/IIIB(b)(250)175
Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11980-1/2) of the ready to use product.		IIIB/b. Bodyfiller/stopper - All types. EU limit values: 250g/l. (2007) This product contains a maximum of 175 g/l VOC.
Chemical Base	Unsaturated polyester resins and special fillers.	
Physical Properties	Viscosity	> 20,5 mm ² /s 40°C / 104°F
	Specific Gravity (kg/l)	1,0
	Dispersion.VOC	175 g/l
	Flash Point Closed Cup	32°C / 89,6°F
	Vol. % Solids	-
	Economy	-
	Gloss	-
	Colour	Yellow



PROTECTION



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

For more detailed information please visit the following link for the Safety Data Sheet:



<https://www.spralac.com>

Protect your skin by wearing gloves.

CLEAN UP



Universal nitro cleaner.

Clean your tools before the product cures.

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



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