

GENERAL INFORMATION

SP7081 BodyWorks Glaze is a non shrinking medium soft 2K finishing putty. It features great leveling due to low viscosity, good surface adhesion, fine feathering on edges when sanded with fine grid. The brushable Glaze makes a spray filler redundant. Easy to intermix with all (!) BodyWorks from the Spralac range for custom applications.

MIXING RATIO



Add 1 - 3 percent Peroxide Hardener in Tube

Do not add more than 3% weight this may lead to bleeding.

APPLICATION



GEL TIME AT 20 °C / 68 °F

3 minutes

Apply SP7081 BodyWorks Glaze in thin layers. Can be applied with a brush as well.



Always mix the product on a clean surface, preferably use a mixing board.

DRY TIMES



AIR DRY 20°C / 68°F

INFRARED CURE

9 minutes

4 - 5 minutes at 1 meter



Dry times may vary based on humidity and temperature. The values mentioned on the infrared dry times will vary depending on the chosen IR system.

SUBSTRATES



All Spralac body fillers, steel, most types of aluminium and galvanized steel.

POT LIFE



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ADDITIVES



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SURFACE PREPARATION



Pre clean the surface with SP6499 Silicone Remover wipe on and wipe dry. Sand surface with P120—P240 grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with SP6499 Silicone Remover wipe on and wipe dry.



Block sand P240-P320.



Sanding P240-P320 orbit 3-5. Final sanding P320-P400 feather-edge.

When applying the product on steel, most types of aluminium and galvanized steel, we recommend not to sand the substrate coarser than P120.

NEXT LAYER

SP5499 Etch Primer
 SP5299 Universal Primer Filler Grey
 SP5289 Universal Primer Filler White
 SP5279 Universal Primer Filler Black
 SP5199 HS Primer Grey 4:1

EU REGULATIONS

VOC Code	2004/42/11B(b)(250)220	
Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11980-1/2) of the ready to use product.		
I1B/b. Bodyfiller/stopper - All types. EU limit values: 250g/l. (2007) This product contains a maximum of 220 g/l VOC.		
Chemical Base	Unsaturated polyester resins and special fillers.	
Physical Properties	Viscosity	> 20,5 mm ² /s 40°C / 104°F
	Specific Gravity (kg/l)	1,2
	Dispersion.VOC	220 g/l
	Flash Point Closed Cup	32°C / 89,6°F
	Vol. % Solids	-
	Economy	-
	Gloss	-
Colour	Yellow	

PROTECTION



Use suitable respiratory protection (we recommend the use of a fresh air supply respirator).

For more detailed information please visit the following link for the Safety Data Sheet:



<https://www.spralac.com>

Protect your skin by wearing gloves.

CLEAN UP



Universal nitro cleaner.

Clean your tools before the product cures.

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).



NOTES

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