

EASY ONE

EASY SANDING LIGHTWEIGHT POLYESTER FILLER

Description	 EASY ONE polyester filler is a two component chemical paste used for the filling of holes and imperfections in surfaces such as steel and GRP. EASY ONE has been specially formulated for the professional using the latest technology in lightweight body fillers, and it combines excellent filling properties together with the easiest sanding of all the U-POL fillers.
Surface preparation and instructions for use	 EASY ONE polyester filler can be used on the following surfaces:- Bare metal - degrease and abrade with P80 paper. Original paint surfaces (with the exception of thermoplastic acrylics) - degrease and abrade withP180 grit paper. GRP - degrease and abrade with P80 grit paper.
Health and Safety Statement	FOR PROFESSIONAL USE ONLY. Read full instructions before use. IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at <u>WWW.U-POL.COM</u> . U-POL disclaim any liability where the user does not wear the recommended personal protective equipment
Mixing Ratio	100 parts by weight EASY ONE polyester filler, 2 parts by weight U-POL hardener for polyester filler. The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. Do not greatly over catalyze the paste as this will not significantly speed up the gel time and could lead to bleed through and bleaching problems when over-painting later. Staining may also occure where too little hardener is used.
Pot life	Once mixed, 4 -5 mins. at 20°C with 2% hardener.
Tools	Mixing board, filler knife, plastic or rubber spatula.
Drying Time	Sandable after 20 mins. at 20°C. IMPORTANT – This fillers is very easy to sand and therefore recommend that nothing coarser or lower than P80 paper is used.
Over painting	EASY ONE polyester filler can be over-painted with most paint systems including 2K. For best results we recommend a final application of a stopper such as TOPSTOP .
VOC Information	The EU limit for this product (product category: IIBb) in ready to use form is 250g/litre. The VOC content of this product in ready to use form is 100g/litre

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